

Supplement 1- Technical

Part A: Project Overview

Within the scope of the project, which is being carried out in cooperation with GOAL Turkey (GOAL) and Adana Metropolitan Municipality (ABB), we will build greenhouses suitable for year-round flower production. It is aimed to provide employment opportunities to disadvantaged women in the region with greenhouses to be managed by Women's Cooperative operating in Adana. For use in the operation of these greenhouses, GOAL tenders the supply and construction of physical infrastructure and systems specified in the following technical specifications and a turnkey Prefabricated **Office Building, WC Building, Dressing - Living Area Building and Social Tent Purchase and Installation**. Related legal persons who will take over the business are called CONTRACOTR. The CONTRACTOR is expected to complete all works and manufacturing in accordance with the technical specifications, in accordance with the given standards, in accordance with the rules of art and science, and to deliver them as turnkey in a fully available form. The CONTRACTOR will comply with all application safety regulations, obtain all necessary permits and licenses, and have sufficient insurance coverage for personnel, visitors, and equipment during the construction phase. Manufacturing is a whole and will be considered together with sub-manufacturing (manufacturing components, accessories, etc.). The CONTRACTOR will also be responsible for all costs related to mobilization, demobilization, and security during the construction phase.

Part B: Description and Details

B.1. Delivery of the Workplace to the Contractor

After the signing of the contract, the workplace, according to the original project and location list in order to start work within the written period of the contract; Axis piles, somelers, repers and the like are checked on the project site, route, ground, or similar places and delivered to the CONTRACTOR by the commission, which also includes the building inspection officer assigned by GOAL and will also be determined by GOAL. In this regard, a report is issued between the two parties.

By signing the place delivery report, the place is delivered to the CONTRACTOR. However, it is not the first If the place delivery report indicates that the delivery of the place will have taken place if the report is approved, the place delivery will be made on the date of notification to the CONTRACTOR of the approval of the report. With the delivery of the place, the duration of the work begins.

The CONTRACTOR must protect some of the employees and reps in the workplace delivered to him until the end of the work and to place the axis stakes of the earthworks, if any, again according to the height section after these works are finished.

B.2. Infrastructure works

The installation process on the basic concrete and pedestal to be prepared by Adana Metropolitan Municipality will be carried out by the CONTRACTOR company. Basic details will be indicated by the CONTRACTOR. Infrastructure works will be completed by Adana Metropolitan Municipality before the delivery of the site to the CONTRACTOR. Adana Metropolitan Municipality will cover all costs related to infrastructure works. The CONTRACTOR will confirm that infrastructure work is acceptable during the handover inspection.

B.3. Buildings

Prefabricated buildings will be built by THE CONTRACTOR on the allocated area as a result of the contract concluded within the framework of the project carried out in cooperation with GOAL International and Adana

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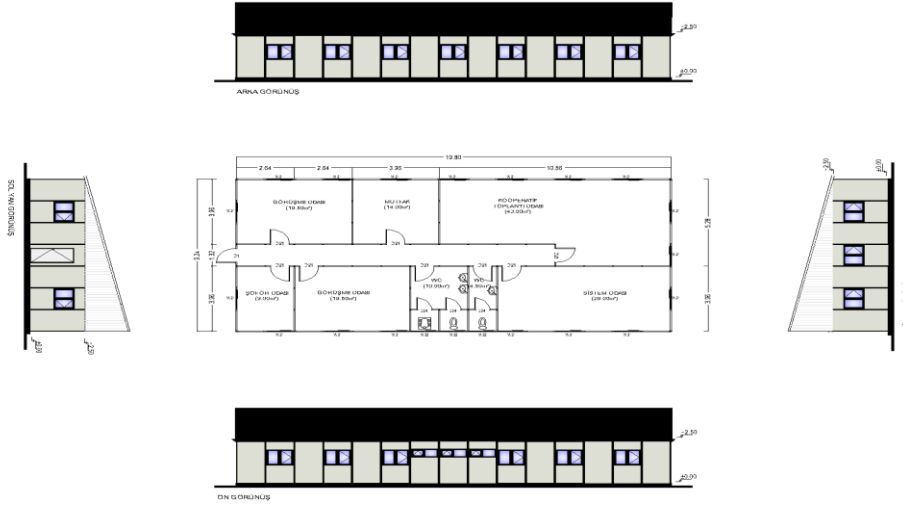
Metropolitan Municipality. The technical characteristics of the manufacturing to be purchased and assembled in the project are presented based on the architectural project presented in the appendix A to provide the estimated areas specified below. The foundation works (concrete works) of the buildings referenced and specified in the project are for informational purposes only and will not be performed by the CONTRACTOR and will be carried out by GOAL and Adana Metropolitan Municipality. Net lengths will be revealed by applying the building according to the dimensions in the final accepted project. The basic construction of the contractor company for the project will not be committed to the CONTRACTOR and will be completed by Adana Metropolitan Municipality. All main connections (electricity, clean water, and wastewater) will be brought to the buildings by Adana Metropolitan Municipality in order to be connected by the CONTRACTOR. All buildings will have a label with the name of the building and the serial number to be specified by GOAL. Below, information and technical specifications of the manufacturing to be purchased and assembled in the project are presented.

No	Purpose	Estimated Area (m ²)	Manufacturing Type	Structure	Explanation
1	<i>Interview Room 1</i>	18,5	Prefabricated	Prefabricated Structure 1	All prefabricated structures will be positioned in the east-west direction, the roof slope direction will be designed to face in the south direction. It is planned to place the solar panels on these roofs. When calculating the roof load, panel weights should be taken into account and design should be done.
2	<i>Interview Room 2</i>	18,5	Prefabricated		
3	<i>Cooperative / Meeting Room</i>	43	Prefabricated		
4	<i>System Room</i>	28	Prefabricated		
5	<i>Driver's room</i>	9	Prefabricated		
6	<i>Toilet 2</i>	10	Prefabricated		
7	<i>Disabled Toilet</i>	4,5	Prefabricated		
8	<i>Kitchen</i>	14	Prefabricated		
9	<i>R&D / Municipality</i>	30	Prefabricated		
10	<i>Toilet (10 pieces)</i>	36,5	Prefabricated	Prefabricated Structure 2	
11	<i>Shower (3 pcs)</i>	10	Prefabricated	Prefabricated Structure 3	
12	<i>Ablution House</i>	10	Prefabricated		
13	<i>Dressing Area</i>	85,4	Prefabricated		
14	<i>Mosque</i>	13,5	Prefabricated		
15	<i>GuardHouse (2 pieces)</i>	9,24	Ready-made Build	Ready-made Build	The land will be located at the gate entrance.
16	<i>Machinery, Equipment, Warehouse Area</i>	100	Tent	Tent 1	The tent will be divided by a front in the middle and half will be used as machinery/equipment and half as storage space.
17	<i>Children's Lounge, Relaxation and Food Area</i>	84	Tent	Tent 2	The tent will be divided by a front in the middle and half will be used as a children's area and half as a rest and food area.

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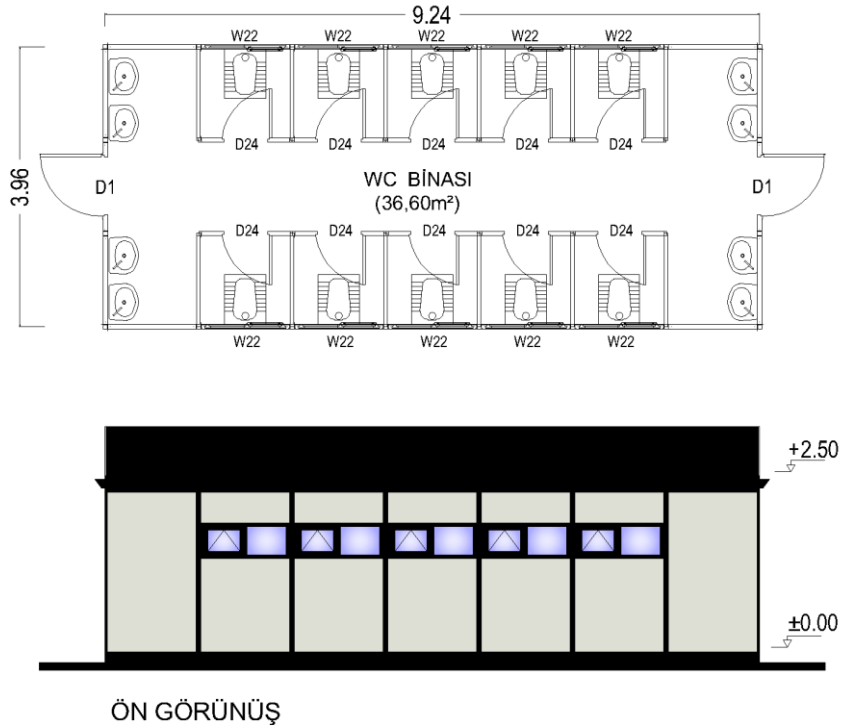
B.3.1. Prefabricated Buildings Specs

B.3.1.A. Prefabricated Office Building



Representative Design

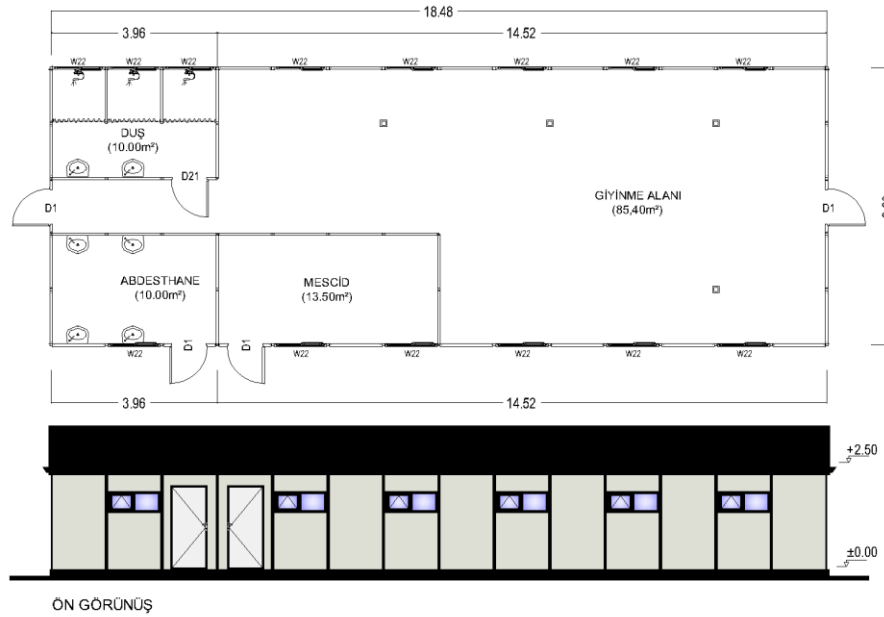
B.3.1.B. Prefabricated WC Building (10 Toilet Cubicles and Sinks)



Representative Design

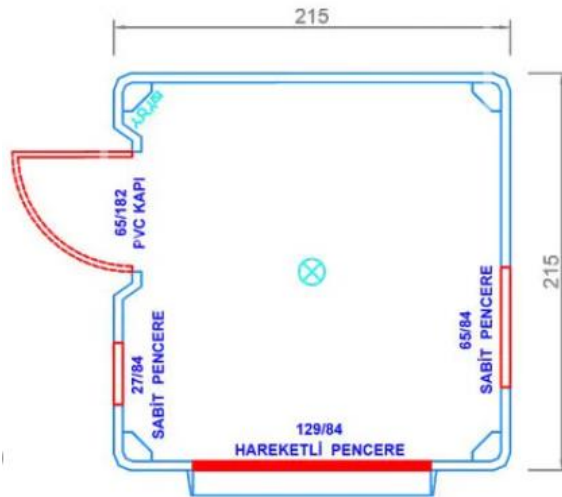
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B.3.1.C. Prefabricated Dressing-Living Area Building (Dressing Area, 3 Showers, Ablution House, Masjid)



Representative Design

B.3.1.D. Guardhouse (recommended design)



Representative Design

B.3.1.1. General Properties

- Ready-made structures consisting of standard parts will be bolt nut-connected. The structure installed on the concrete pedestal will be dismantled and re-installed, enlarged and reduced when necessary.
- Since all panel sizes are standard, they will be portable and interchangeable.
- Ready-made structures will be fixed to the concrete base with steel dowels. All bolts, nuts and scales used will be rust-resistant galvanized steel.
- The building's eaves, corners, forehead closures and two floors of closure will be in standard colors of RAL9002 - dirty white paint or its counterpart, which the Administration will determine.
- Electrical and plumbing projects will be prepared according to the necessary standards specified in detail

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and cable channel will be made with crochet and clamp from the panel as an application method.

- The steel column, beams and steel purlin that make up the conveyor system will be made of ST 37 quality steel and galvanized. Since the connections will be made with bolts and nuts, they will have removable, plug-in properties. The materials used will be made of galvanized.
- All building loads, moving and fixed loads to the foundation will be calculated and presented to the Administration by the CONTRACTOR company. Clean water, wastewater and electricity projects will be prepared and submitted to the Administration. After approval from the Administration, it will be implemented.
- The roof and conveyor system of the ready-made structures are designed to withstand a wind load of 50kg/m² and a snow load of 80kg/m² and a 20 kg/m² (15 kg/m² structure and 5 kg/m² solar panel load) according to the TS 500 values determined according to the location; If desired by GOAL, these rates will be redesigned taking into account the geographical conditions of the area to be built and the land structure.
- All prefabricated structures will be positioned in the east-west direction, the roof slope direction will be designed to face the south direction. It is planned to place the solar panels on these roofs. For static calculations when calculating roof load, design should be done, considering panel and connection weights.
- In the design and construction of the buildings, the legislation of "Regulation on Fire Protection of Buildings" and the escape distances in the " <https://www.resmigazete.gov.tr/eskiler/2007/12/20071219-2.htm> " of the same regulation must be observed. It should be planned to have evacuation doors in the opposite direction in the buildings and these evacuation doors should be designed to open outwards.
- The products used must comply with TSE, EN, DIN, ISO standards. If requested by the Administration, the conformity documents for the products will be submitted to the Administration by the CONTRACTOR. If the manufacturing in question is not included in the aforementioned specifications, then the relevant norms and standards and internationally accepted equivalent standards will be used provided that approval is obtained from the Administration.
- After the project delivery, audits on electrical safety, building safety and fire safety can be controlled by the Administration with the help of a third auditor company, and the resulting nonconformities should be resolved immediately by the CONTRACTOR and without additional costs.
- Mechanical installation and electrical installation projects should be prepared along with the building project and projects and schemes should be shared with the Administration.
- Draft Basic Plan and Architectural Design of Buildings will be presented during the tender process. After the contract is signed and after negotiation and review, the final clarified designs must be submitted to the Administration within 2 weeks.
- The use of buildings will be designed as disabled friendly. Evacuation gates will be designed to allow a disabled person using a wheelchair to pass through. There will be 1 disabled toilet in the office building. Holding bars will be placed in the disabled toilet. The office building and disabled toilet will be alafanga, WC building toilets will be alaturka.

B.3.1.2. Panel

It will be produced as a steel framed panel made of galvanized C and U profiles produced in laminated circular or high-tech roll-form machines by pressing the insulation material placed between the outer and inner coating material under high pressure. Approximately the dimensions indicated below.

B.3.1.2.1. Exterior Wall Panels

Minimum wall height: 2500 mm

Insulation: The inner and outer coating material of the insulation material should be placed and applied monolithically, and the entire panel should be coated. In this way, maximum efficiency should be ensured in

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insulation.

Insulation Value: $\epsilon = 0.037 \text{ W/mK}$

Heat Permeability: $U = 0.663 \text{ W / m}^2 \text{ K}$

Outer Surface Coating

The coating material A1 class does not catch fire, does not swell in water, does not mold, will be light, unaffected by moisture and will have pest-free properties.

Plate: ($\epsilon = 0.20 \text{ w/mK} - 1300 \text{ kg/m}^3$ (TS EN14509)) (TS EN 13501-1:A1)

Paint: Exterior surfaces will be RAL9002 - dirty white paint.

B.3.1.1.2. Inner Wall Panels

Minimum wall height: 2500 mm

Insulation: The inner and outer coating material of the insulation material should be placed and applied monolithically, and the entire panel should be coated. In this way, maximum efficiency should be ensured in insulation.

Insulation Value: $\epsilon = 0.037 \text{ W/mK}$

Heat Permeability: $U = 0.663 \text{ W / m}^2 \text{ K}$

Inner Surface Coating

The coating material A1 class does not catch fire, does not swell in water, does not mold, will be light, unaffected by moisture and will have pest-free properties.

Plate: ($\epsilon = 0.20 \text{ w/mK} - 1300 \text{ kg/m}^3$ (TS EN14509)) (TS EN 13501-1:A1)

Paint: Inner surfaces, RAL9002 - dirty white paint.

B.3.1.3. Roof Specifications

B.3.1.3.1. Galvanized Steel Covers

In accordance with TSE standards, it will be made of galvanized steel.

B.3.1.3.2. Galvanized Steel Shears

It will be made of stainless steel in accordance with TSE standards. Galvanized steel shears will relate to bolts and nuts.

B.3.1.3.3. Rain Grooves and Pipes

Rain gutters and pipes will be manufactured from 1st class quality materials and added to the roof in accordance with TSE standards.

B.3.1.3.4. Ceiling

The ceiling covering will be drywall sheets of approximately 600 x 1200 sizes.

Insulation: TS 901 (0.043 W/mK – 14kg/m³) (DIN 4102-1-A)

Moisture Barrier: Moisture mattress from polyethylene material will be applied in accordance with TSE standards.

Ceiling Covering: 60 cm x 120 cm in size painted modular drywall will be from the suspended ceiling.

Interior Paint: Inner surfaces, RAL9002 - dirty white paint.

Heat Permeability: $U = 0.666 \text{ W / m}^2 \text{ K}$

B.3.1.4. Doors

B.3.1.4.1. Exterior Doors

The external doors will be of the following sizes and characteristics, but changes can be made to the measurement in accordance with the purpose of use at the request of the Administration.

Dimensions: Approximate dimensions

D1: 90 cm x 200 cm single wing outer door

D2: 180 cm x 200 cm double-winged outer door

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Kapi Measurements should be determined according to the project to be prepared and should comply with the minimum standards to be based.

Door Frame: Minimum 1.5 mm Galvanized sheet

Surface Coating: 0.70 mm RAL 9002 (dirty white) painted

Insulation: (0.037W/Mk – 16kg/m³)

Lock: TSE 1st quality

Door handle: TSE 1st quality

Hinge: TSE 1st quality will be three (3) hinges.

The outer door leaf will be painted stainless steel sheet coated and polystyrene (EPS) filled.

B.3.1.4.2. Interior Doors

The interior doors will be of the specified characteristics, but changes can be made to the measurement in accordance with the purpose of use at the request of the Administration.

DOOR DIMENSIONS should be determined according to the project to be prepared and must comply with the minimum standards to be based.

Door Case: min 1.5 mm metal

Surface Coating: MDF Panel Door

Lock: TSE 1st quality

Door handle: TSE 1st quality

Hinge: TSE 1st quality minimum two (2) hinges

B.3.1.5. Windows

It is specially shaped at the request of the administration and will be made of PVC joinery in white color. The windows will be of the following sizes and specifications, but changes can be made to the dimensions appropriate to the purpose of use.

According to the project to be prepared, approximately according to the following dimensions.

125 x 100 cm: 125cm x 100 cm left fixed right-wing side opening normal window

125 x 50 cm: 125cm x 50 cm left fixed right wing vasistas pop-up frosted glazed tape window

125 x 100 cm: 125 cm x 100 cm fixed window

125 x 100 cm: 115 cm x 100 cm side sliding window

115 x 100 cm: 115 cm x 100 cm up sliding window

115 x 100 cm: 115 cm x 100 cm fixed window

125 x 150 cm: 125 cm x 150 cm carolage fixed window

125 x 150 cm: 125 cm x 150 cm left fixed right-wing side opening carolage window

125 x 100 cm: 125 cm x 100 cm side sliding window

Genus: PVC (Polyvinyl chloride) material

Protection: Removable mosquito nets will be applied to the windows

Glass: 4+12+4 mm double glazing

All materials to be used comply with TSE standards and they are subject to 1. class will be made of quality materials.

B.3.1.6. Water Sanitation

All materials to be used for water sanitation are TSE certified and 1. class will be made using quality materials.

Plumbing will be applied using PVC clamps from the wall surface.

Vitrified Materials, white ceramics will be made.

Fixtures will be double body tap fixtures with properties that can provide hot - cold water when there is hot plumbing.

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Clean Water Pipes, PPRC pipe and pipe connections will be used.

Dirty Water Pipes, PVC pipe and pipe connections will be used

The sinks will be of the specified characteristics, but changes can be made to the measurement in accordance with the purpose of use at the request of the Administration.

Approximate dimensions should be determined in this way.

Wall mounted type sink measuring 40 cm x 50 cm.

30 cm x 40 cm mirrored, under-mirror rack, melamine soap dispenser accessory

The shower will be made with soap dispenser, shower curtain and front of the shower grille for the purpose of the project. 1 for the purpose of floor covering. The class will be made of quality ceramics.

Toilet bowl (Alafranga), self-reservoir ceramic toilet bowl will be used. Melamine toilet will be accessorized with paper.

Latrine stone (Alaturka), bass and flush ceramic latrine stone will be used. The faucet and melamine toilet will be papered.

Urinal, ceramic urinal and urinal space will be used.

B.3.1.6.1. Water Sanitation Interior Installation

All urinal, toilet bowl and latrine stone connections, clean water and sewage connections will be made with suitable materials and first-class installation connections will be made. Connecting the sewage connections to the sewage chimney that the Administration will show will be carried out by the CONTRACTOR. The selection of suitable infrastructure materials will be decided by the GOAL supervisor..

B.3.1.6.2. Home and Kitchen Cabinet

Changes can be made in the project process by measuring them according to the purpose of use in accordance with goal request. Metal house will be used on the machine with chipboard cabinets in sizes 100 cm x 50 cm.

B.3.1.7. Electrical Installation Specifications

Electrical projects of the planned structures to be carried out in accordance with the relevant regulations (General Technical Specification of Electrical Installations, Regulation of Electrical Internal Facilities, Regulation on Electrical Strong Current Facilities) will be prepared by the CONTRACTOR company and submitted for approval by the Administration. Any measures that may endanger human health by the CONTRACTOR (leakage current relays, suitable grounding connections, etc.) measures will be taken with the project in mind.

According to the project approved by TEDAŞ, 1. The class will be made of TSE certified materials.

H07Z Halogen free cable will be used for internal installation wiring.

THE CONTRACTOR is obliged to obtain the energy permit by making all interviews and correspondence for the energy supply within the scope of the business.

THE CONTRACTOR is obliged to prepare energy supply projects in accordance with the energy permit and to have the relevant distribution company approved within the scope of the business.

THE CONTRACTOR will complete all productions and make subscription transactions in line with approved energy supply projects within the scope of the business.

Electrical installation will be applied through the attic and from the wall surface using TSE certified materials.

There will be 380- and 220-Volt electrical installations, leakage current protection relays, electrical panel grounding, PVC fuse boxed circuit. (These values for the request and purpose of use of the administration will be revised upwards and applied.)

B.3.1.7.1. Switches and Sockets

TSE certified and 1. Application will be made using class quality material.

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B.3.1.7.2. Fixtures

TSE certified, 1. Class quality will be applied using material in accordance with IP 65 standards. LED fixtures will be preferred in all manufacturing and production will not be started without material approval from the Administration.

B.3.1.7.3. Fuses

Automatic fuse with switches up to 16 a. (3kA). At the same time, the supply and installation of automatic fuse with 3 kA short circuit cutting capacity, neutral and phase cutting capability of 2 and 4 poles, B or C curve, produced in accordance with TS 5018-1 EN 60898-1 standards and introduced to the market with CE conformity mark, each nev will be carried out including material and labor. Application will be made using TSE certified and 1st class quality material.

B.3.1.7.4. Wiring

Electricity will be made in accordance with the Internal Installation Regulations.

Phase: Brown - Black - Red, Neutral: Blue, Protection Conductor (Grounding): It will be done in yellow - green color codes and using TSE certified cables.

Wiring will be performed using plumbing lining lines 2.5 mm² HO7Z, Lighting lines 1.5 mm² HO7Z cable. In the sizing of cable sections, the electricity project will be based and in case of conflict, the opinion of the Administration will be taken, and the production will continue.

B.3.1.7.5. Standards

The following standards and directing in the application of the installations specified in the project and the equipment to be used will be applied for information to international standards in case of insufficient. If necessary, the interpretation of the relevant specifications or standard will be carried out by GOAL and control engineering.

B.3.1.7.6. Standards to Be Followed in Turkey

Ministry of Environment and Urbanization and TEDAŞ Specification and Unit Price Recipes (will apply to manufacturing not defined in the specification),

- Ministry of Environment and Urbanization Regulations,
- Electrical Interior Installation Regulation,
- Electrical Strong Current Facilities Regulation,
- Regulation on Grounding in Electrical Facilities,
- TEDAŞ Electric Power Plants Project Regulation,
- Strong Current Plants with a rated current above 1 kV, General Technical Specification of Electricity Distribution Facilities,
- Electrical Facilities Acceptance Regulation,
- Safety Regulation in Electrical Facilities,
- TEDAŞ General Lighting Regulation.

B.3.1.7.7. Tests

During construction, the contractor must provide all tools and equipment when requested by the control engineer to test any system in the facility, both in order to be controlled and, if necessary, to have all the costs to be tested by the CONTRACTOR.

B.3.1.7.8. Grounding Measurement and Tests

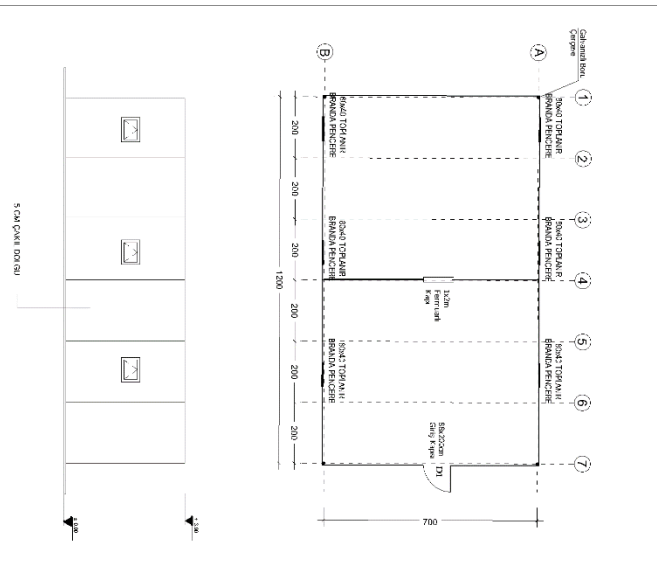
Grounding measurements for the panel and each lighting pole in all facilities will be made to the Chamber of Electrical Engineers and measurement reports will be delivered to the Administration.

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B.3.2. Tent Specifications

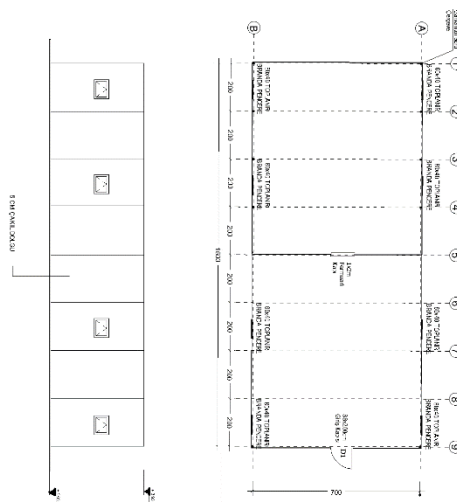
The tent, which will be constructed and assembled by the CONTRACTOR, will serve two purposes.

B.3.2.A. Children's Playground - Recreation Area Tent



Representative Design

B.3.2.B. Machinery Equipment Area - Warehouse Area Tent



Representative Design

B.3.2.1. General Features

- Tent structures will consist of standard parts, bolt nuts and kopilya will be connected. The structure, which is installed on a concrete pedestal or soil, will be able to be dismantled and re-installed, enlarged and reduced when necessary.
- In construction conditions; office, dining hall, WC/bathroom, dormitory, wildlife; school, temporary housing, student dormitories, health clinics, hospital, canteen, guesthouse should be designed to be used.
- Tents are flexible structures made using articulated galvanized steel pipe frames and high-strength PVC tarpaulin. Considering the first-degree earthquake conditions, it is designed to avoid snow and to withstand a wind load of 50 kg/m²; if desired, these rates will be redesigned taking into account the geographical conditions of the area to be built and the land structure.
- All steel carriers will be manufactured using hot dip galvanized materials.
- The requested tents will be divided by a front in the middle and the middle crossing door will be left,

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lockable if necessary.

The first tent; half as a children's area, half as a resting place,

The second tent; half will be used as machine space and half as storage space.

- There will be doors at the front and back of the tents, allowing evacuation during the y-ang.
- Concrete floor or gravel floor is planned to be built in the area where tent areas are planned to be established by the administration. Considering the flood height of the recommended floor filling, the project will be prepared and submitted to the Administration before the work starts.
- En less than 80 cm tarpaulin skirt will be left on 4 sides of the tent. The skirts will be buried in the ground, stabilizing the tent.

B.3.2.2. Carrier Structure

The conveyor system will consist of frames and lovers made of hot dip galvanized pipes. The frame and lover connections will be connected to the bolt nut and kopilya.

B.3.2.2.1. Steel Structure Surface Protection

The frame, lovers and struts will be made of hot dip galvanized stainless pipes and profiles. All resources to be made of steel disruption will be made using galvanized welding electrodes.

B.3.2.3. Tarpaulin Body and Forehead Coating

Approximately 500 gr/m² PVC coated tarpaulin

TS 10978 must have the appropriate fire norm

The outer coating, which is made of polyester plastic weaving with two sides PVC coating and added to one piece by HF (high frequency) machines, should be resistant to the UV rays of the sun, - between 30 °C and + 70 °C, heat, wear, acid.

Its shiny exterior will have properties that do not contain dirt, fungi, moss, can be folded, rotted and can be easily repaired.

Tear strength will be a minimum of 50 kg/cm.

The thermal insulation resistance (K) value will be 5.0 Kcal m 2h °C.

It will be manufactured in WHITE color.

B.3.2.3.1. Tarpaulin Insulation and Interior Coating

TSE-standard material will be used as the insulation layer. Approximately 180 gr/m² polyethylene tarpaulin will be used in the inner layer of the structure.

B.3.2.4. Doors

The doors will be of the following sizes and specifications, but changes can be made to the measurement in accordance with the purpose of use at the request of the Administration.

The outer doors will be located in the two opposite wool of the tents, allowing for escape suitable for fire evacuation.

Sizes: minimum 180 cm x 220 cm double wing tarpaulin door

Insulation: Insulation material used in the body in insulated tents will also be made in accordance with TSE standards in the doors.

Lock: TSE standards will have padlock wearable metal locks.

Hinge: 3 TSE standards white painted setuskur hinges will be used.

B.3.2.5. Natural Lighting

The white tarpaulin used on the forehead and body of the structure will pass light and provide natural lighting. In addition, a mosquito net tulle window about 50 cm / 50 cm in size will be used on the edges of the structure

B.3.2.6. Ventilation

Bird wire-protected vents will be used in the building foreheads to ensure natural ventilation.

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B.3.2.7. Tent Foundation

Since basic concrete is not needed, it will be fixed to the ground with special piles. However, if desired, it will be applied with fastening shoes to be fixed to concrete, asphalt, or wooden beams.

B.3.2.8. Tent Floor Covering

PVC floor cover for the tent floor will be prepared by the LOADER in order to make cleaning easy on concrete or gravel floor to be carried out by the administration and to ensure hygiene conditions.

B.3.2.9. Tent Electrical Works

In accordance with the energy requirements mentioned in the ready-made structures and the standards to be complied with, there will be 220 Volt electrical installations, leakage current protection relays, electrical panel grounded PVC fuse boxed circuits. (These values for the request and purpose of use of the administration will be revised upwards and applied.)

B.3.2.9.1. Switches and Sockets

TSE certified and 1. Application will be made using class quality material.

B.3.2.9.2. Fixtures

TSE certified and 1. Application will be made using class quality material. Led Fixture will be used.

Part C: Instructions for Use and Maintenance

The CONTRACTOR will prepare the connection diagrams as one of the original five copies with instructions for using, maintaining, and operating in Turkish and English for all the systems to be manufactured and assembled. In accordance with the request of the Administration, it will give the necessary and adequate training related to the devices and the operation free of charge to the personnel to be specified by the Administration.

Part D: Training requirements

- A training session will be held during pre-acceptance. This training session will include the project manager/process engineer and prospective production manager and a member of the maintenance staff. This training session will include general operation, maintenance, minor repair and troubleshooting of the equipment. This session will primarily be for the operator and will include running and minor troubleshooting.
- Training documents and/or videos will be prepared by the CONTRACTOR after the training and delivered to GOAL and ABB or other institutions.

Part E: General Requirements

- THE CONTRACTOR will specify a main point of contact (project manager). This contact will frequently contact goal and ABB project manager directly during the project to provide updates.
- Detailed features will take precedence. In case of conflict, detailed specifications will be followed. Goal and the ABB project manager will approve all exceptions in writing in the form of a document signed by both parties. Supplier will present these exception lists as separate pages in the offer.
- During the warranty period, the CONTRACTOR (not the parts supplier) shall be responsible for the immediate repair or replacement of defective material, including parts and labor/travel costs. If the GOAL employee is unable to resolve the issue by phone, on-site supplier technicians will be provided by the CONTRACTOR within 48 hours at the supplier's expense.
- Apart from the warranty period, the CONTRACTOR is responsible for troubleshooting or supplying spare parts within 48 hours.